

#### **Tools Required.**

- Saw
- Drill
- Screw Driver Phillips Head and Flat Head
- · Jaw Pillars
- Allen Key Set
- Mallet
- Scissors
- Measuring Tape
- Pencil



Check your installation surface in order to identify the most appropriate screws to use. See appendix at the end for a guide to fixing screws to different types of wall constructions.

Please note, we do not provide screws as we are unable to determine the installation surface.

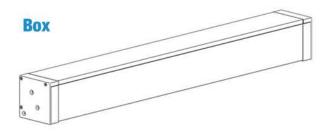
## **Important Notes.**

- Please check that all parts have been supplied before you begin to assemble your new blind
- Do not operate the blind until it is fully installed
- Ensure that the blind is mounted level for correct operation



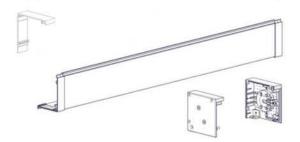


#### **Parts Included**



#### **Semi Cover**

A Box 120 off-cut may be required to support the front cover over wider spans

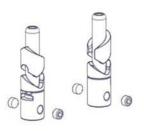


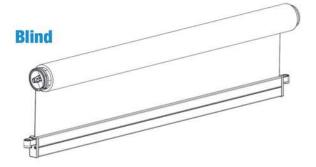
## **Wire Guide & Fixing Hardware**

#### **Option 1 - Hook Terminal**

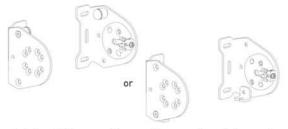


#### **Wire Guide Lock**



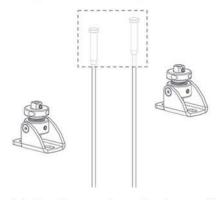


#### **Open Brackets**



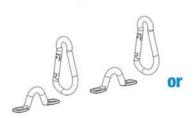
Note: Store clip until required (can be left in adapter as shown)

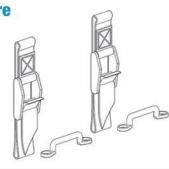
## **Option 2 - Clamp Terminal**



Note: Dome terminal must be cut/removed for this option

## **Strap Down Hardware**





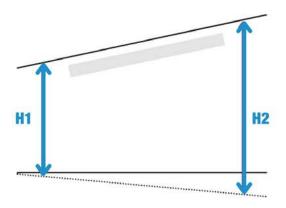
#### 1. Preparing Installation Space

#### 1.1 Check for Obstructions

Check for any obstructions that may interfere in installation.

#### 1.2 Check for Vertical and Horizontal Dimensions

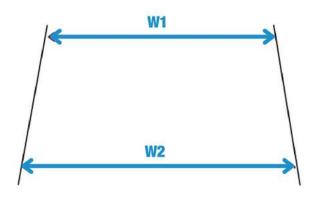
#### **Vertical Dimensions**



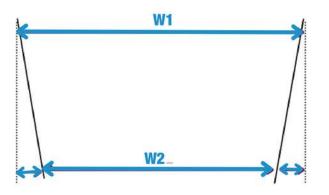
Check if top of installation space is level.

If H1  $\neq$  H2, corrective actions may need to be considered prior to installation.

#### **Horizontal Dimensions**



If  $\geq$  W1, W1 = Blind Width (proceed to Part 2)



If W2 < W1, by a value of: 0-20mm, proceed to Part 2 (W1 = Blind Width) 20+, Consider corrective action to square installation space.



## 2. Spring Pre-Tentioning

#### 2.1 Identify Number of Pre-Turns Required for Blind Size.

When inserting the Guide Arms into the Guide Poles, please be sure they are inserted the correct way up as shown in the following illustration.

#### 63mm Tube (F56 Weight Bar)

		# TURNS											W	IDI	Ή										
	m	#Tu	0.5	0.7	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	
	0.6	3					11	13	15	17	18	20	22	14	15	16	17	19							24
	0.8	4			3	5	11	13	15	17	19	21	23	14	15	17	18	19							32
	1.0	5			3	5	11	13	15	17	20	22	24	15	16	17	18	20							40
	1.2	6			3	4	11	13	16	18	20	22	25	15	16	17	19	20							48
	1.4	6			3	4	11	14	16	18	21	23	14	15	17	18	19								56
	1.6	7			3	4	12	14	16	19	21	24	14	16	17	18	20								63
	1.8	8			3	4	12	14	17	19	22	24	14	16	17	19	20								71
	2.0	9			2	4	12	15	17	20	23	25	15	16	18	19	21								79
Δ.	2.2	10			2	4	12	15	18	20	23	14	15	17	18	20	22								87
DROP	2.4	10			2	4	12	15	18	21	24	14	16	17	19	21									95
	2.6	11			2	4	13	16	19	22	12	14	16	18	19	21									103
	2.8	12			2	4	13	16	19	22	13	15	16	18	20	10									111
	3.0	13			2	4	13	16	20	11	13	15	17	19	21	11									119
	3.2	13			2	4	14	17	20	11	13	15	17	19	10	11									126
	3.4	14			2	4	14	17	21	12	14	16	18	9	10	11									134
-	3.6	15			1	4	14	18	10	12	14	16	18	9	10	11									142
	3.8	16				4	15	18	10	12	14	16	8	9	10										150
	4.0	16			1	4	15	19	10	12	15	17	8	9											158
			20	28	32	40	48	56	63	71	79	87	95	103	111	119	126	134	142	150	158	166	174	182	— in

#### **Parameters**

Tube: 63 STD Aluminium Tube

Fabric: 530 gsm (15.63 oz/yd²), 0.8mm Thick

Weight Bar: F56 HD External Weight Bar

Legend	Description	Max Spring Rotation
	Outside Product Specifications	
	Short RE01 Spring	25
	Light RE01 Spring	40
	Standard RE01 Spring	38
	Heavy Duty RE01 Spring	31

The above charts are indicative only and indicate the minimum number of pre-turns required. Due to variances in fabric weights, additional ballast weight and installations the optimum





#### 78mm Tube (F56 Weight Bar)

		# TURNS											W	IDT	Ή										
	m	# T	0.5	0.7	0.8	1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	
	0.6	2	5	7	5	7	8	9	11	12	14	15	16	10	11	12	13	13	14	15	16	9	10	10	24
	0.8	3	5	7		6	8	9	11	12	14	15	17	10	11	12	13	14	15	15	16	9	10	10	32
	1.0	4	5	7		6	8	9	11	13	14	16	17	10	11	12	13	14	15	16	17	9	10		40
	1.2	4	4	7		6	8	10	11	13	14	16	18	10	11	12	13	14	15	16	17	9	10		48
	1.4	5	4	7		6	8	10	11	13	15	16	18	11	12	13	14	15	15	16	9	10	10		56
	1.6	6	4	7	5	6	8	10	12	13	15	17	10	11	12	13	14	15	16	17	9	10	10		63
	1.8	7	4	7		6	8	10	12	14	15	17	10	11	12	13	14	15	16	17	9	10	10		71
	2.0	7	4	7	4	6	8	10	12	14	16	18	10	11	12	13	14	15	17	18	9	10	11		79
۵	2.2	8	4	7	4	6	8	10	12	14	16	18	10	11	12	14	15	16	17	18	9	10			87
DRO	2.4	9	4	7		6	8	10	12	14	16	18	10	11	13	14	15	16	17	9	10	10			95
□	2.6	9	4	7	4	6	8	11	13	15	17	19	10	12	13	14	15	17	8	9	10	10			103
	2.8	10	4	7	4	6	9	11	13	15	17	19	11	12	13	14	16	8	8	9	10				111
	3.0	11	4	7		6	9	11	13	15	18	20	11	12	13	15	7.	8	9	9					119
	3.2	11				7	9	11	13	16	18	20	11	12	14	15	7	8	9						126
	3.4	12				7	9	11	14	16	18	21	11	13	14	6	7	8							134
	3.6	13			4	7	9	11	14	16	19	10	11	13	6	6	7								142
	3.8	13				7	9	12	14	17	19	10	12	13	6	7									150
	4.0	14					9	12	15	17	9	10	12	5	6	7									158
			20	28	32	40	48	56	63	71	79	87	95	103	111	119	126	134	142	150	158	166	174	182	in

#### **Parameters**

Tube: 78 HD Aluminium Tube (includes 78 AL STD &

Fabric: 78 STEEL)

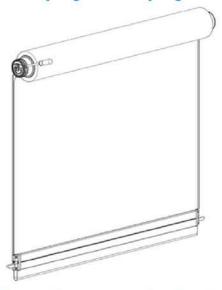
Weight Bar: 530 gsm (15.63 oz/yd²), 0.8mm Thick

F56 HD External Weight Bar

Legend	Description	Max Spring Rotation				
	Outside Product Specifications					
	COMPACT RE01 Spring	25				
	Short RE01 Spring	25				
	Standard RE01 Spring	38				
	Heavy Duty RE01 Spring	31				
	X-Heavy RE01 Spring	25				

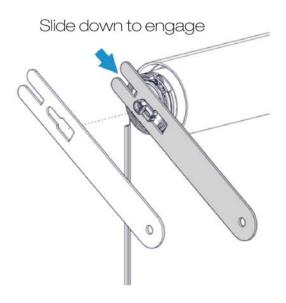
The above charts are indicative only and indicate the minimum number of pre-turns required. Due to variances in fabric weights, additional ballast weight and installations the optimum number of pre-turns will vary. Pre-turns can be adjusted during installation.

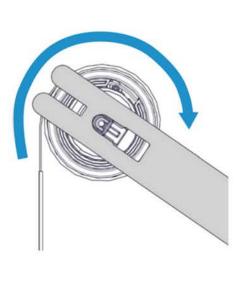
#### 2.2 Lock Spring Head at Spring End





#### 2.3 Engage Spanner onto Pre-Tension Spindle





#### 2.4 Rotate Spindle as per direction on label

Left hand pre-tension clockwise

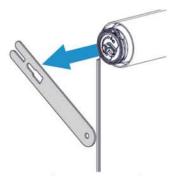




Do not exceed max spring rotations.

rotations.





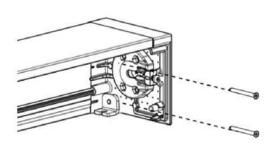
Note: Gradually increase the number of pre-turns required. Only remove the pre-tension spanner when the spring tension is held by the internal mechanism, immediately after a 'click' is heard. Pre-turn spring for number of times indicated in Spring tensioning charts. A click will be heard for each turn.

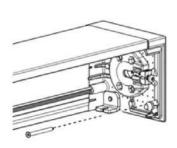
#### 3. Box Installation

**Face Fix** 

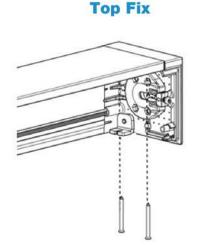
#### 3.1 Install Box to Wall / Ceiling.

#### \_\_\_\_\_





Side Fix

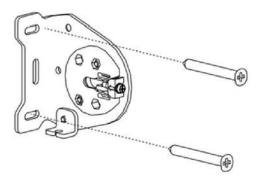


Note: Use appropriate fixings to suit application. Ensure Box is Aligned and Level. Ensure 2 fasteners are used per side.

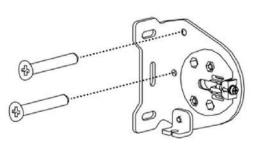
## 4. Open Bracket Installation

#### 4.1 Install Brackets to Wall / Ceiling.

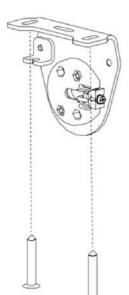
**Face Fix** 



Side Fix



Top Fix

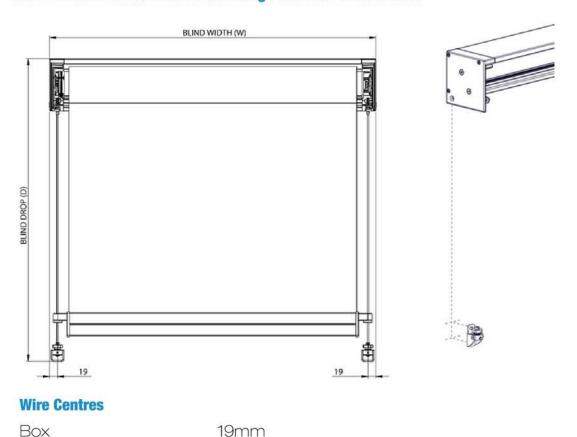


Note: Use appropriate fixings to suit application. Ensure 2 fasteners are used per side. Ensure brackets are aligned and level.

Measure brackets end to end to confirm measurement is correct.

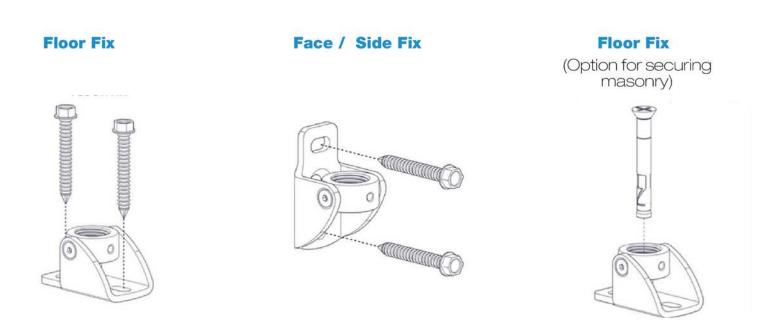
#### 5. Blind Installation

#### 5.1 Mark and secure Wire Guide fixings and Trim Wire to suit.



18mm

Note: Cut wire to assist (ensure wire is not cut too short, excess can be trimmed later).



Note: Ensure fasteners suit substrate application. Max fastener size #10, Max



Open

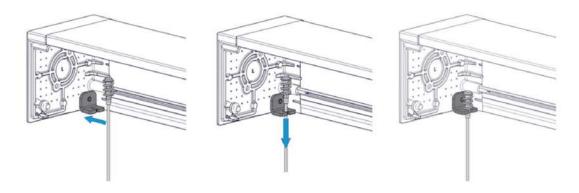
## 5.2 Insert Spring onto Wire (option 1).





## 5.3 Attach Wire and Spring to Bracket.

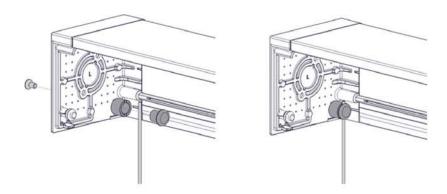
**Option 1 - Hook Terminal.** 



Note: Tube hardware not shown for clarity of wire installation.

#### **Option 12- Clamp Terminal.**

Insert wire between two terminal pieces and tighten screw to fix wire.



#### Note:

- Dome Stud Terminal must be removed prior to installation
- · Compression spring above cannot be used with Clamp Terminal

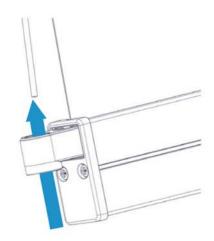
#### 5.4 Insert Blind into Box.



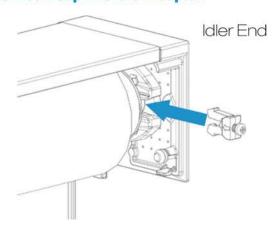
#### Note:

- · Insert control end first
- · Ensure blind is secure

#### 5.5 Insert Wire through Weight Bar End Cap Floats.



#### 5.6 Insert Cup into Idler Adapter.



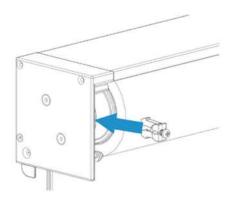
Ensure pin is clipped in securely.



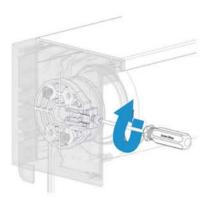
Scan the QR Code to visit our website



#### Control End



Spring Only: Insert Retainer Clip MKII at spring end.



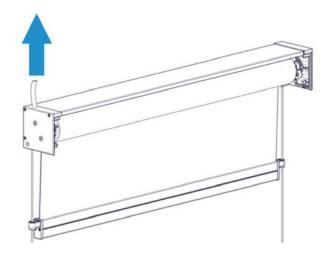
Spring Only: Tighten the screw to secure.

#### 5.7 Unlock Pre-Tension Head at Spring End (For Spring only).

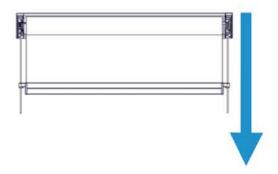


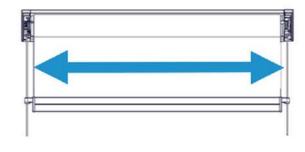




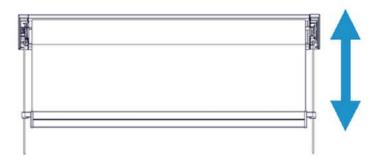


#### 5.9 Run Blind down + centre.





#### 5.10 Test Blind Operation.



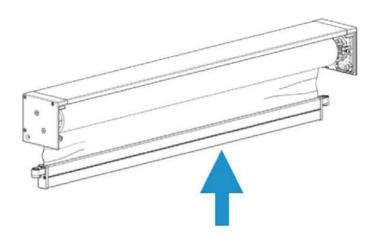
For spring operation, blind should creep up slowly when pulled down.

If blind does not creep up, add more pre-turns. Refer to steps 5.12-5.15.

For motor operation, ensure wiring is correct and motor is operating correctly. For gear operation, ensure operation is smooth.

Once blind is operating correctly, proceed to next steps.

#### 5.11 Ensure Spring is locked by lifting Weight Bar until fabric bunches up.

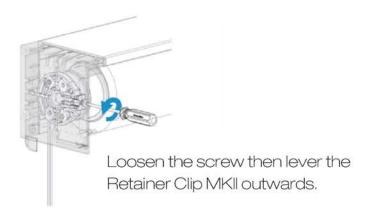


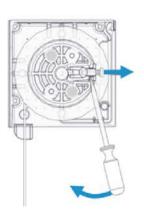
#### 5.12 To adjust Pre-Turns, Lock Pre-Tension Head at Spring End (For Spring only).



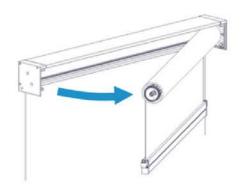


#### 5.13 Disengage the Spring Head from Adapter.





#### 5.14 Add additional Pre-Turns required (For Spring only).

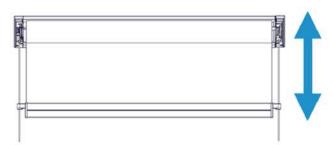




Add extra number of pretensions required.

Note: Gradually increase the number of pre-turns required.

#### 5.15 Re-install and test Blind (For Spring only).



If too many pre-turns are added, the blind will automatically raise when installed. Repeat steps 5.12-5.14 until blind is operating as required.

#### **6.Tension Guidelines.**

#### 6.1 Slide lock onto bottom of Wire, position high to keep out of the way and temporarily clamp in place.



#### Note:

- Use 2.5mm Allen Key
- Ensure locks are below Weight Bar

#### 6.2 Slide Adjusting Sleeve then wire terminal onto Wire and tighten up out of the way.





Note: Use 2mm Allen key

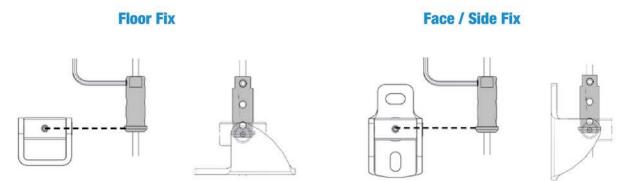
#### **6.3 Feed wire through Swivel Bracket Collar**







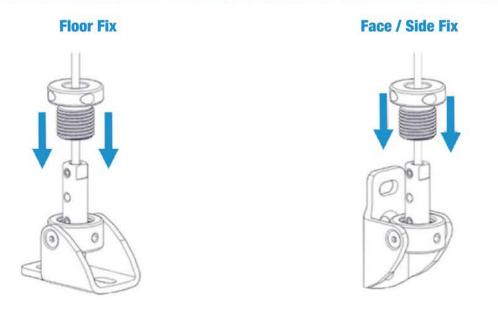
6.4 Pull Wire straight and align Terminal Flange with M4 Grub Screw, Clamp to Wire.



6.5 Tighten remaining Grub Screws on Wire (Tighten 3 x Grub Screws per Wire).

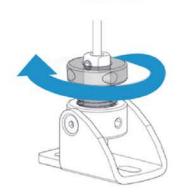


#### 6.6 Tighten remaining Grub Screws on Wire (Tighten 3 x Grub Screws per Wire).

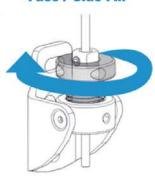


#### 6.7 Screw in Adjusting Sleeve until Wire begins to tension.

Floor Fix

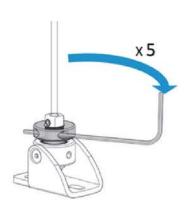


**Face / Side Fix** 



6.8 To apply minimum required tension, tighten with 5x turns using Allen Key.

Floor Fix

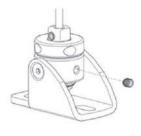


**Face / Side Fix** 



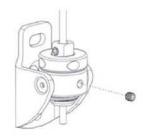
6.9 Once Tensioned Screw in Grub Screw to prevent Losing tension.

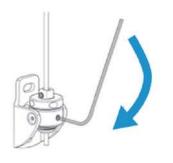
Floor Fix





**Face / Side Fix** 





Note: Use 2 mm Allen Key





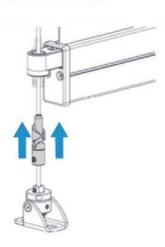
#### 6.10 Release lock and slide up into Weight Bar End Cap (Latch).

#### Floor Fix

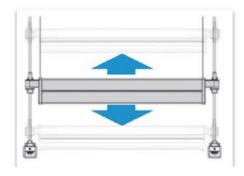


Note: Use 2 mm Allen Key

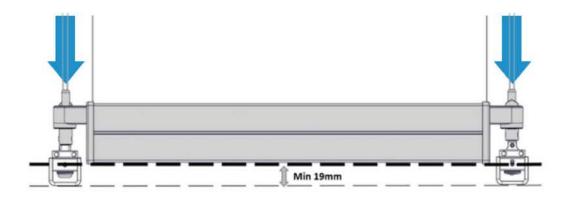
#### Face / Side Fix



#### 6.11 Locks should now move with Weight Bar.



#### 6.12 Move Weight Bar / Lock to lowest desired level.



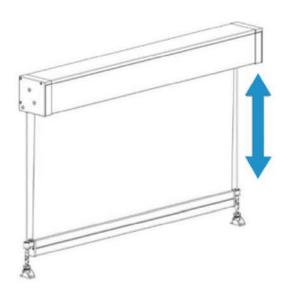
Choose lowest position for Weight Bar.

Minimum Ground Distance = 19mm approx.

### 6.13 Fix Lock in place with Grub Screws (2 each side).

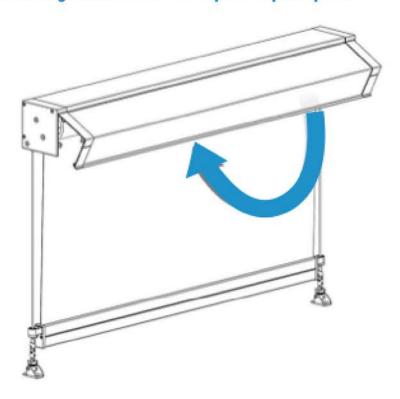


#### 6.14 Test Blinds with Locks.

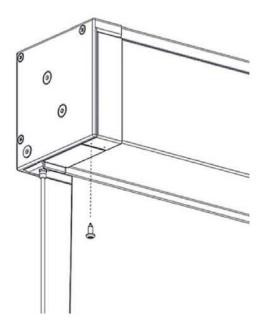


Note: Adjust Lock height if required.

#### 6.15 Swing Box Cover into Box Top and clip into place.



#### 6.16 Secure Cover at both ends.

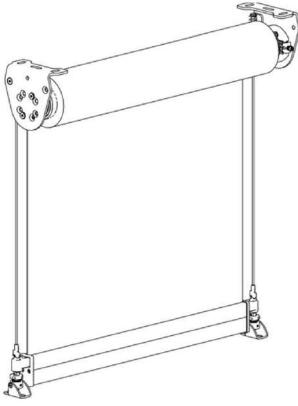


Note: It is recommended that the Box Cover be fixed to ensure it is not accidentally dislodged.

#### Box



## **Open**



## 7. Troubleshooting.

No	Problem	Cause	Solution
	Ripples along sides of fabric.	Blind rolled up for an extended period of time.	This occurrence is inherent to roller systems and is more prevalent in some fabrics. Leave blind down for 1 – 4 hours; most ripples should disappear.
		Not enough weight in weight bar.	Refer to Product Specs. Add ballast.
1	Element Company	Installation is not square.	Check blind roll is installed level.
		Fabric permanently damaged due to inadequate handling during assembly, transportation, installation or use.	Replace fabric and ensure it is handled with care,
2	Blind does not fully open / jams.	Position of wire guides at base is incorrect.	Check if wire guide fixing at floor/base are positioned in line with the Top Terminal. If fixing is too far inwards of the terminal then reposition. Refer to Part C, Step 1 of this document for wire guide positioning details.
	Sin a cost for fairy open of parties.	Incorrect motor stop limits used.	Refer to motor instructions to reset stop limits.
	Ripples along sides of fabric.	Blind roll is not level, thus weight bar appears uneven.	Ensure blind is installed level.
3		Blind has been operated in excessive wind conditions.	Check blind roll when the blind is fully raised. If ripples are evident on roll, open blind fully (without the presence of wind) to allow the blind to track down evenly. Raise and lower blind a number of times to check operation.
	Here the second	Fabric is not installed straight.	Ensure fabric is assembled straight onto tube and weight bar.
		Locks are not level.	Lower blind until fabric is slack then lift one side so that
4	Locks go out of sync.	Uneven Weight Bar (see above).	the lock disengages.
		Obstruction preventing weight bar lowering through lock.	Remove obstruction to allow weight bar to reach its lowest point.



## Appendix.

#### 1. External Blinds & Awnings Fixing Screws and Bolts Guide

Below is a guide to the types of screws and fixings suitable for the secure fit of heavier Outdoor Blinds and Awnings.

Each situation is different and you will need to make your selection based on the type of Blind, the overall size, the surface you are installing to and it's exposure to weather. Its always best to oversecure. it's better to be safe than sorry!

Auto awning: up to 5000 wide, main head box brackets 60mm x 10g. 4 off with washer for timber install - 75mm x 8mm Dyna bolt for brick or concrete. Use 50mm x 10g, 8 off for securing the metal side runners and U brackets, include green raw plugs if installing into brick or concrete.

Ext Wire Guide Roller: up to 5000 wide, main head box brackets 60mm x 10a, 6 off with washer for timber install - 75mm x 8mm Dyna bolt for brick or concrete. For bottom of wire guide 40mm x 10g, 2 off - Use a green raw plug for brick or concrete. Alternatively use a 40mm x 6mm Dyna bolt.



#### **Countersunk (Zenith)**

10g x 50mm Available in Metal or Timber thread Stainless

Used to side fix channels or wire guide bottom bracket.



#### Wafer / Button Head (Buildex)

8a x 50mm Available in Metal or Timber thread Used to face fix channels.



#### **Roofing & Cadding Hex Head (Buildex)**

12g x 50mm Available in Metal or Timber thread Used to fix universal brackets.



#### Ramplug / Green Plug (Ramset)

50mm Lenath

Used to fit brick or concrete.



#### **Dyna Bolt (Ramset)**

6mm x 30mm

Used to face fix channels.



#### **Dyna Bolt (Ramset)**

8mm x 50mm

Used to fix universal brackets.



#### **Countersunk (Ramset)**

4.5mm x 30mm Stainless

Used to side fix wire guide

bottom brackets.



